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### **SILVACO**

### Transport and Edge Passivation A few results

P. Blaise, E. Guichard, T. Kubis Silvaco Inc., Purdue U.

IWCN 2023



Services

Silvaco, Purdue Team Up to Bring Scalable Atomistic TCAD Solutions For Next Generation Semiconductor Devices And Materials

Santa Clara, California – West Lafayette, Ind. August 24, 2018 – Silvaco Inc., Purdue University and Purdue Research Foundation, announced Friday (Aug. 24) the formation of an innovative partnership aimed at extending Moore's law by modeling and simulating transistors and new memory technologies that approach atomistic scale in next generation semiconductor processes and materials.

Silvaco will license Purdue University intellectual property from the Purdue Research Foundation, a private and nonprofit foundation created to advance the university's mission, sponsor research and open an office in the Purdue Technology Center.

Silvaco is a leader for more than 20 years in the TCAD market for semiconductor device and process simulation and its latest Victory<sup>™</sup> TCAD tools are currently deployed in leading semiconductor companies worldwide. The agreement involves the commercialization of the NEMO tool suite, an atomistic nanoelectronics modeling and simulation tool that has been used by leading semiconductor companies as the golden device simulation tool for investigation of advanced physics phenomena aimed at extending Moore's law. The goal of this collaboration is to link NEMO with Silvaco's Virtual Wafer Fab<sup>™</sup> to provide the market with a true ab-initio to circuit level integrated co-optimization design platform.

"We are very excited to bring together the strong research expertise of the Purdue team in atomistic simulation along with Silvaco's strong background in TCAD, modeling and circuit simulation," said Eric Guichard, vice president of the TCAD division at Silvaco. "The partnership will result in a powerful solution that enables path finding of advanced semiconductors well before running silicon which ultimately saves time-to-market and hundreds of millions of







### Nemo5 – nanohub.org ⇔ Nemo5Pro

⇔ VictoryAtomistic

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### Prototyping and Engineering





# Vic-Atomistic renders atomic-scale TCAD easy keeping all the complexity inside





### FinFET, NSheet-FET, NWire-FET

• FinFET: fin width , fin height / ⇔ smaller fin pitch



chipworksrealchips.blogspot.com/2012/04/intels-22-nm-trigate-transistors.html





S. Barraud (LETI) VLSI 2020

- Low aspect ratio, better electrostatic control
- $T_{Si} \sim 5 7 \text{ nm}, L_{CH} = 2x 3x T_{Si}$
- # stacked channels /, NS width /⇔ I<sub>sat</sub> /, delay \

### Silicon dioxide from silicon oxidation

• SiO<sub>2</sub> is very well-known: this is an amorphous structure



#### PHYSICAL REVIEW LETTERS 128, 226102 (2022)



#### SILVACO

### Si-termination: Impact on the Band Structure

• 2.17 nm thin layer of Si with H- and a mixture of H- and O- termination



- DFT/GGA simulation with rigid band gap correction (Siesta)
- H atoms are relaxed
- SiO<sub>2</sub> and Si atoms are kept fixed, constrained by c-Si

### **NEGF** with an Implicit Passivation Scheme

- Y. He, Y. Tan, Z. Jiang, M. Povolotskyi, G. Klimeck and T. Kubis, « Surface Passivation in Empirical Tight Binding », in IEEE Transactions on Electron Devices, vol. 63, no. 3, pp. 954-958
- One doesn't want to include explicitly passivation atoms
- Preserve the original tight-binding structure of the device Hamiltonian
- Passivation acts as a supplemental **self-energy term**

$$H_{\rm SS} = H_0 + \lambda_P I + \sum_{P=1}^{N_{\rm db}} \Sigma_{\rm SS,P} \qquad \qquad \Sigma_{\rm SS,P} = H_{\rm SP} (\varepsilon - H_P)^{-1} H_{\rm PS}$$

- Passivation (P) and coupling of P with Surface (S) terms and surface potentials are fitted
- The target is to reproduce a known BS obtained in ab initio (DFT + bandgap corr.)





### **UTB-Si Transfert Characteristic**

- Si <100>, t = 2.17 nm
- N-I-N & P-I-P UTB-MOSFET, 7 nm / 10 nm / 7 nm
- 1 nm EOT, Wf = 4.27 eV, N++/P++ = 10<sup>20</sup> cm<sup>-3</sup>
- Gate-oxide passivation  $\frac{1}{2}$  O  $\frac{1}{2}$  H
- Id(Vg), Vds = 0.5 V





### **NWFET Characteristic**





- Si <100>, 2.2x2.2 nm<sup>2</sup>
- N-I-N & P-I-P NWFET, 7 nm / 7 nm / 7 nm / 7 nm / 7 nm
- 1 nm EOT, Wf = 4.27 eV, N++/P++ = 10<sup>20</sup> cm<sup>-3</sup>
- Gate-oxide passivation <sup>1</sup>/<sub>2</sub> O <sup>1</sup>/<sub>2</sub> H
- Id(Vg), Vds = 0.3 V



#### SILVACO

### NWFET passivation, Si fully oxidized

- SiO<sub>2</sub> initial structure beta-cristobalite
- Si core is preserved First 2-layers of the NW are deformed
- No dangling bonds





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Conclusion

- The silicon surface passivation needs to be considered when building the energetic landscape of a MOSFET
- The (Purdue) method of implicit passivation is light and allows to mimic of a distorted bandstructure due to oxidation
- The implicit method is compatible with RGF, modespace, and other self-energies
- Progress has to be made in order to include more complex oxide interfaces
- As it is, an engineer is able to elegantly introduce a source of MOSFET variability



## Thank you

